

Work Order ID 129490

129490

Page 1

February-12-15 8:53:43 AM

Item ID: D3052-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 2/12/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/12/15 Req'd Qty: 1.00 *1* Customer:
 Reference: re-paint *Rework*

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3052	Rev B

150 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00

150

Powdercoat

Powder Coating

Memo

0.00

PULL FROM TRIAL FIT:
1 X D3052-1 B40200

SCUFF LIGHTLY
REPOWDER COAT PER DRWG, PER QSI005

8:55 *129490*
 *****mask slot as per dwg*****START TIME:
 OVEN TEMPERATURE: *320* FINISH
 TIME: *9:05*

1 of 15219 DAS 34 089

160 QC3- Inspect Part Finish 0.00

160

QC

Quality Control

Memo

0.00

1x DAS 38 9-89
 FEB 20 2015

Work Order ID 129490

February-12-15 8:53:43 AM

129490

Page 2

Item ID: D3052-1 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Mounting Lug
 Start Date: 2/12/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/12/15 Req'd Qty: 1.00 *1* Customer:
 Reference: re-paint

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <i>St S34</i>	0.00							
170									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

15/02/21

sl

15/2/23

Handwritten signature/initials

Picklist Print

February-12-15 8:53:43 AM

Page 1

Work Order ID: 129490

129490

Parent Item: D3052-1

D3052-1

Parent Item Name: Mounting Lug

Start Date: 2/12/15

Required Date: 2/12/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: A02.01.28New IssueNG
IPP: B Rev.B dwg 07-09-25 DD verified by EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3052-1		Manufactured	No				Each	12.0000		1			
D3052-1									**			15-2-14	DAS 34 089
Mounting Lug													

Location

Loc Qty

Loc Code

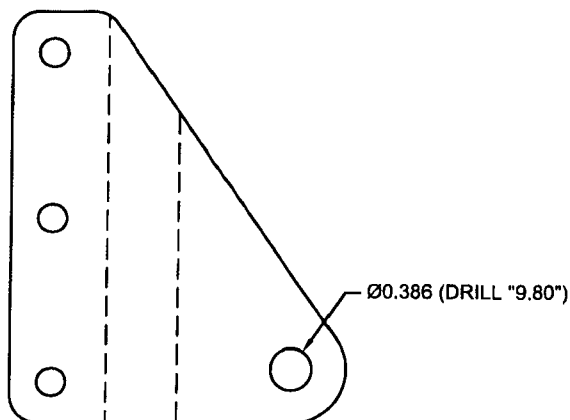
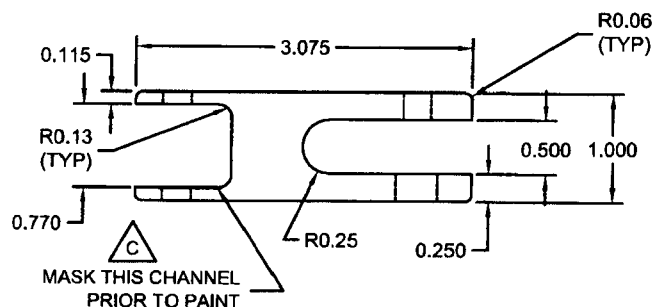
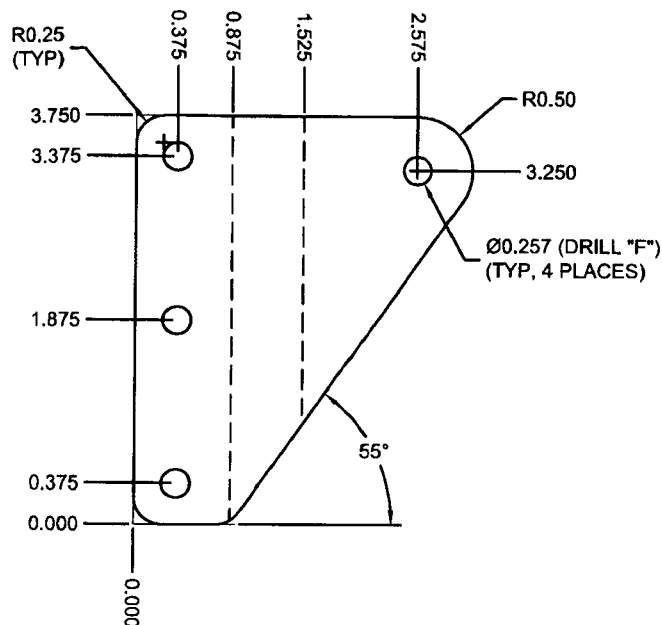
ST534

12

40200

12

1



4012940

RELEASED

07.08.29

D3052-1 MOUNTING LUG

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3052-1" USING FINE
POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.44 lbs

B	- ADDED MASKING DETAIL - DUE TO TIGHT FIT WHEN INSTALLED ON BASKET - ADD MASKING STEP TO ESTIMATE	DC	07.07.25
A	NEW ISSUE	RF	01.11.01
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>DF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>DC</i>		
CHECKED	<i>DF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>DF</i>	D3052	SHEET 1 OF 1
APPROVED	<i>DF</i>	TITLE	SCALE
DE APPR.	<i>DF</i>	MOUNTING LUG	1:2
DATE	07.07.25	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	